

# FIELD & SOUND

WHISKEY™  
BOTTLED IN BOND



BORN OF THE FIELD

RAISED BY THE SOUND

**Surrounded by centuries old farm fields, Field & Sound is distilled and matured on the bluffs of the Long Island Sound.**

The bucolic North Fork of Long Island is home to dozens of pre-revolutionary family-owned working farms that have been blessed with loamy soils and a microclimate that extends their growing season. Field & Sound Bourbon is uniquely influenced by maturing under the conditions of this Maritime environment.



SCAN FOR OUR FULL STORY

FIFTY-FOURTH CONGRESS. SESS. II. CHS. 378, 379. 1897.

## BOTTLED IN BOND

CHAP. 379.—An Act To allow the bottling of distilled spirits in bond.

**Bottled in Bond is the highest stamp of transparency an American spirit can receive**, and some call it the highest quality standard for a Spirit. You know exactly what you are buying, and the distillery made no compromises. The Bottled-in-Bond Act was passed by the federal government on March 3, 1897. It ensured the purity and identity of the spirit that was being purchased; to protect both consumers and legitimate distillers from inferior & sometimes poisonous liquor. If a spirit is called “Bottled in Bond,” it is government certified that the product meets exacting standards.



### GREEN STAMP GUIDELINES:

This act ensured that any whiskey bearing the name “Bottled-in-Bond” was produced by **ONE distiller, at one distillery**, during **ONE distilling season**, aged for at least **FOUR years**, unadulterated (save for pure water for dilution), and bottled at **exactly 100 proof**. The label also had to identify the distillery where the whiskey was distilled and bottled, (DSP numbers of both production and bottling facilities must be stated on each bottle) and before 1980 each bottle carried a green wrap over the cork featuring the mug of John G. Carlisle, Secretary of the Treasury at that time. The result of these laws makes Bonded the most restricted laws to follow.

**Remember 1, 1, 4, 100**



Competitive Set

**BOTTLED IN BOND:** Kings County, EH Taylor

**NEW YORK BOURBON:** Hudson, Widow Jane, Hillrock



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## FIELD & SOUND BOTTLED-IN-BOND STRAIGHT BOURBON WHISKEY

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PROOF/ABV: 100 | 50%

MASH BILL: Field Corn 60% | Winter Rye 33% | Malted Barley 7%

PK / SIZE: 6 / 750ml MSRP: \$54.99

**SPECIAL CHARACTERISTICS:**

- High RYE Bourbon
- Non-Chill Filtered
- Sweet Mash Fermentation
- Long Island's unique terroir enhances the local winter wheat and Field corn

The hot humid summers from the gulf stream offers an extended growing season and provides a perfect microclimate for aging Bourbon

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**BATCH ONE**

**TASTING NOTE:** Bright on the nose with big rich caramel, milk chocolate and welcoming spicy rye character with subtle salinity on the back end

**BARRELS PER BATCH:** 10 Barrels

**ITEM # / PRICE:** # \$

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**BATCH TWO**

**TASTING NOTE:** Opens with rich balance of rye spice and salinity, palate has rich barrel notes highlighting caramel, vanilla and baking spices carrying through to the lovely sweet finish.

**BARRELS PER BATCH:** 12 Barrels

**ITEM # / PRICE:** # \$

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## FIELD & SOUND BOTTLED-IN-BOND STRAIGHT WHEATED BOURBON WHISKEY

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Available Q1 | 2023

PROOF/ABV: 100 | 50%

MASH BILL: Field Corn 60% | Winter Wheat 33% | Malted Barley 7%

PK / SIZE: 6 / 750ml MSRP: \$54.99

**SPECIAL CHARACTERISTICS:**

- High WHEAT Bourbon
- Non-Chill Filtered
- Sweet Mash Fermentation
- Long Island's unique terroir enhances the local winter wheat and Field corn

The hot humid summers from the gulf stream offers an extended growing season and provides a perfect microclimate for aging Bourbon

**TASTING NOTE:** Buttery crumb cake aromatic, smooth soft and sultry palate followed by sweet brown sugar coupled with chocolatey spiciness then finely finished with tangerine and toffee

**BARRELS PER BATCH:** 12 Barrels

**ITEM # / PRICE:** # \$

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## F A C T S

A collaboration between Winebow whiskey geeks and Richard Stabile, Owner / Distiller at Long Island Spirits

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### THE FIELD:

All grains are locally sourced from the fields of Long Island, New York

Barley – 1886 Malt House, Fulton NY

Corn and Rye – Rutkowski Farms and Bergen Hollow Farms, Long Island

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### THE SOUND:

Milled, fermented, distilled, matured, batched and bottled on site, directly off the New York coast of the Long Island Sound

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### THE WHISKEY:

Aged blend of barrels for a minimum of 4 years Small batched in 10-20 barrel Releases averaging 500 cases/batch

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### MARITIME WHISKEY:

What kind of chef would cook without salt? Aged in Maritime climate, our Field & Sound bourbon is the perfect blend of sweet and savory, highlighting our high rye mash bill with just the right balance of salinity.

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### SOUR MASH:

A process that uses leftover residue (aka backset) from previous distillations in each new batch of whiskey by adding it to the subsequent fermentation

### Sweet Mash

A mash made without the use of backset/ sour mash as a starter for fermentation for better consistency and more control..

### Small Batch

Not as strictly regulated as single barrel, typically, small batch means fewer than thirty barrels. These barrels, are married, rested and bottled as one product, blended to maintain consistent flavor from batch to batch.

### DSP # (Distilled in, Bottled by)

Displaying the DSP "Distilled Spirits Plant" used to distill and bottle a spirit is required for Bottled-in-Bond designation.

### Mash Bill

The grain mix that creates the spirit's recipe, Each grain creates its own noticeable flavor and depth.

### Maritime Whiskey

A subtle briny note reveals itself and intensifies in our whiskeys as they mature. The barrel house backs up to acres of farm fields, only separated from the bluffs of the Long Island Sound by a small tree line. Similar to conditions in Scotland, windswept fields and salty sea spray are responsible for enhancing Field & Sound with refined maritime flavors.

### QR Code to Fieldandsound.com

The Field & Sound experience video, details the distillery, production and distribution of Field & Sound Whiskies.

### Label Design Elements

The label's undulating curve pattern, evokes Long Island's rolling grain fields and the pulse of the waves of the Sound.



### Straight | Bourbon

Bourbon can only be made in the USA by International Law as it is our National Spirit and provenance of the USA. To be classified as a Bourbon whiskey, Federal Law stipulates that it cannot be distilled above 160 Proof from a fermented mash of no less than 51% corn and the barrels must be filled at no more than 125 proof in new charred oak barrels.

Federal guidelines classify the use of "Straight" without an age statement as matured a minimum of 4 years in new American charred oak.

### Batch # | Release Year

Bottle numbers and release year are hand-written by the distiller, on each label

### Bottled in Bond (BIB aka Bonded)

Bottled in bond is a label for an American-made distilled beverage, usually whiskey, that has been aged and bottled according to a set of legal regulations contained in the US government's Standards of Identity for Distilled Spirits.

To be labeled as bottled in bond or bonded:

- The spirit must be the product of one distillation season by one distiller at one distillery.
- It must have been aged in a federally bonded warehouse under US government supervision for at least four years and bottled at 100 (US) proof (50% alcohol by volume).
- The bottled product's label must identify the distillery where it was distilled and, if different, where it was bottled.
- Only spirits produced in the USA may be designated as bonded.

